

Operator Performance Analytics

Asia Region

December 2023

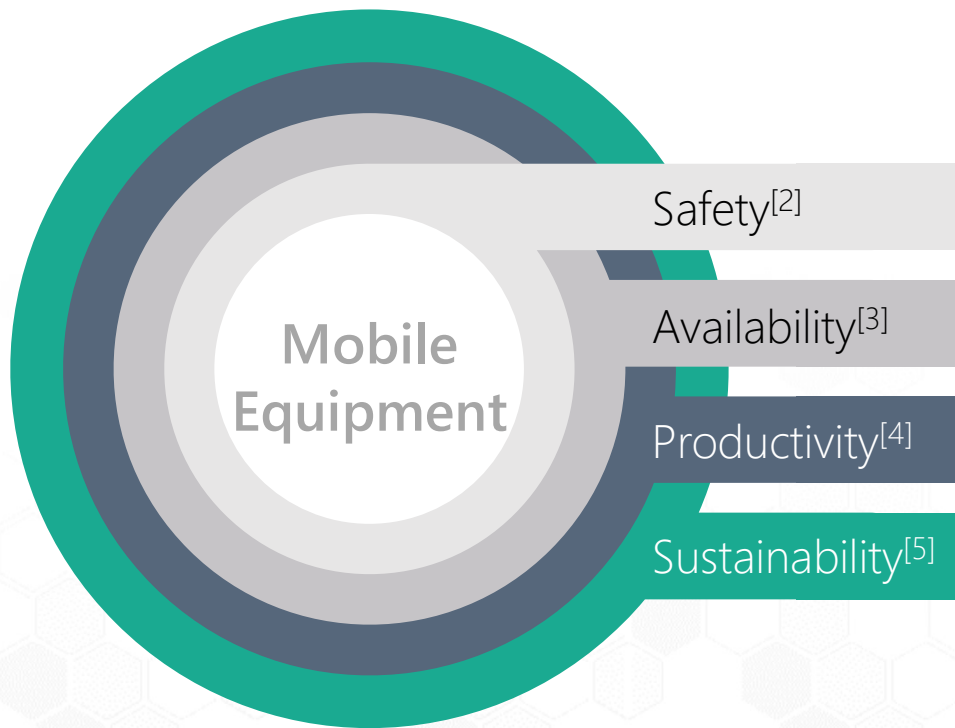


**OPERATOR
PERFORMANCE
ANALYTICS**

30
YEARS
1993-2023

CORE PERFORMANCE CHALLENGES REMAIN

INDUSTRY PERFORMANCE CHALLENGES



Safety^[2]

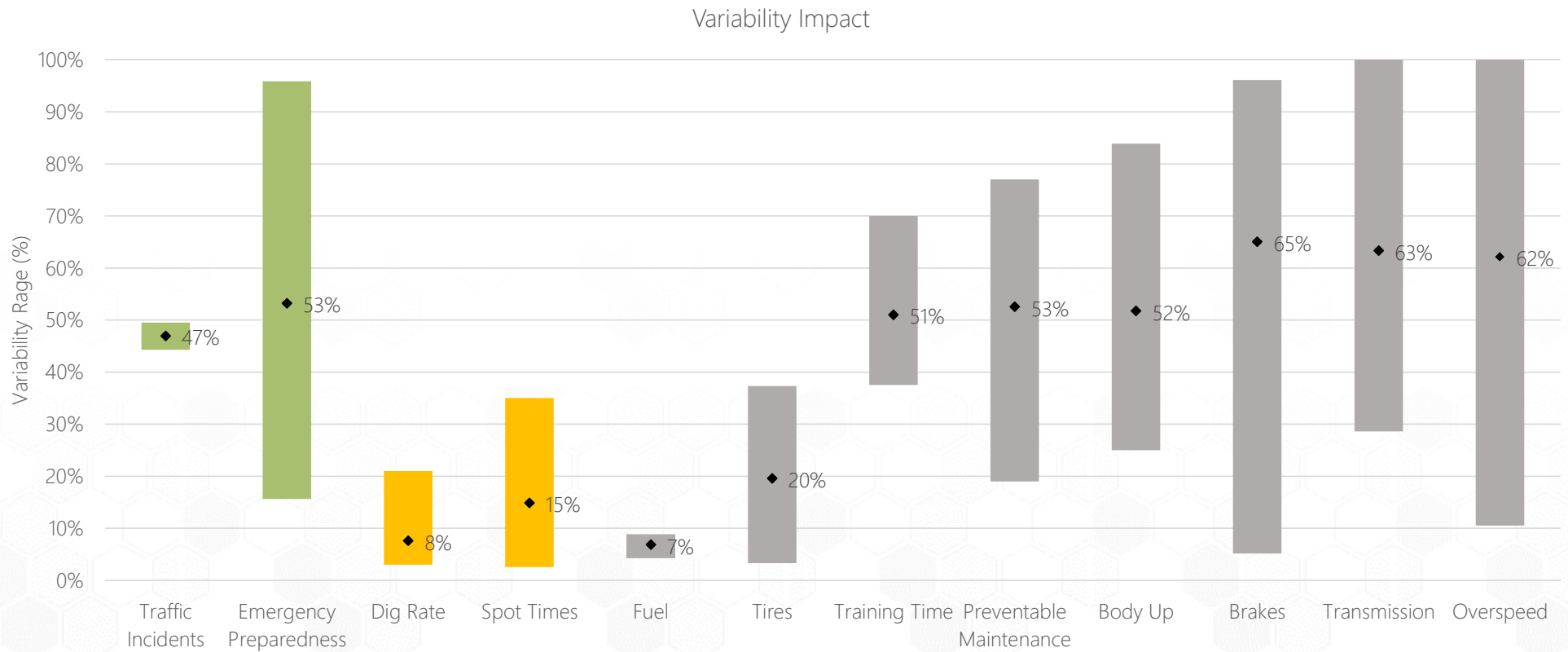
- In 2020 there was a **17% increase in incidents** that resulted in a fatality – despite a 2% reduction in work hours.
- **Mobile equipment is the second highest risk to fatality**, after Fall of ground.

EXPECT RESULTS

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[1] [Training and education activity in the minerals sector](#), VOCED (2013).
[2] [Benchmarking 2020 safety data: progress of ICMM members](#), ICMM (2020).
[3] [Has global mining productivity reversed course?](#) McKinsey & Company (2020).
[4] [Global Mining Outlook](#), KPMG (2022).
[5] [Real Results Catalogue](#), Immersive Technologies (2022).

A SIGNIFICANT PROBLEM! WORKFORCE VARIABILITY



EXPECT RESULTS

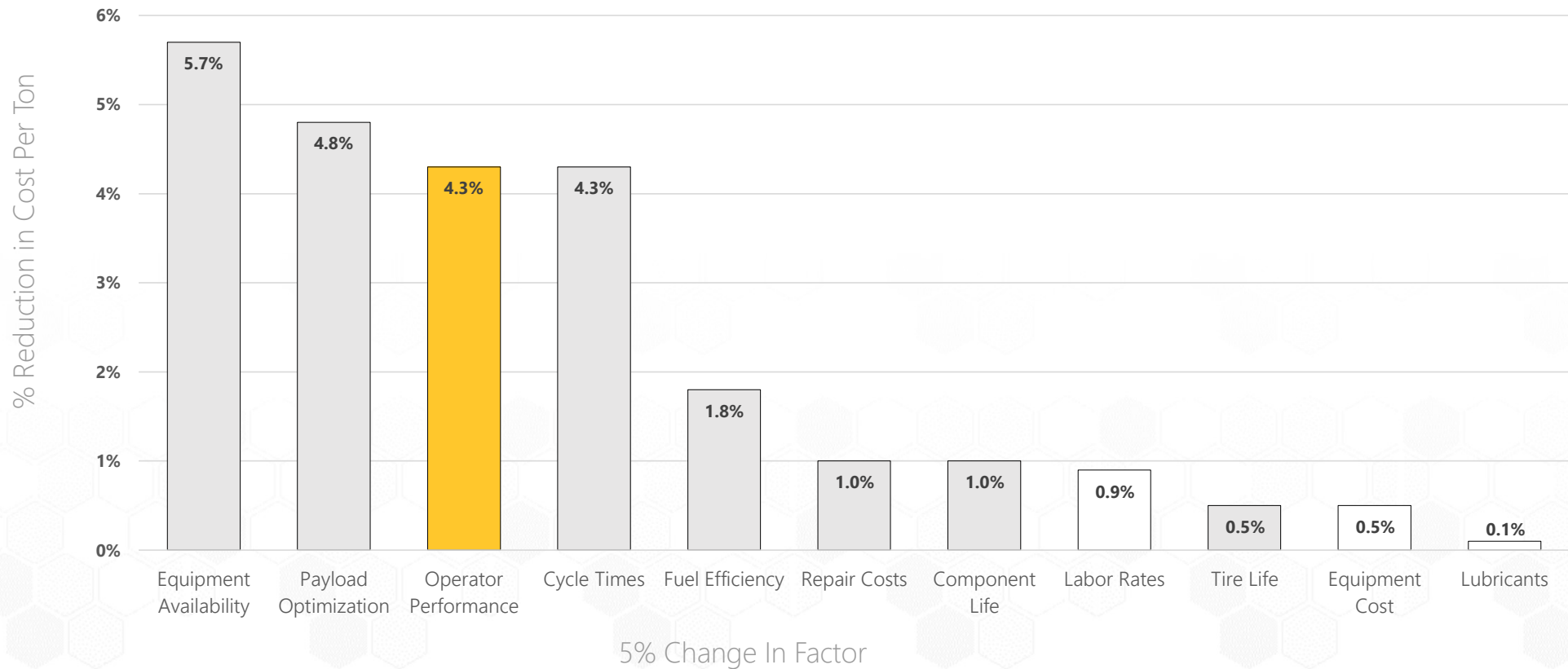
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IMPACTS OF OPERATOR PERFORMANCE (EFFICIENCY)

3RD BEST PERFORMANCE LEVER

Major OEM Equipment Investment Analysis Project^[1]

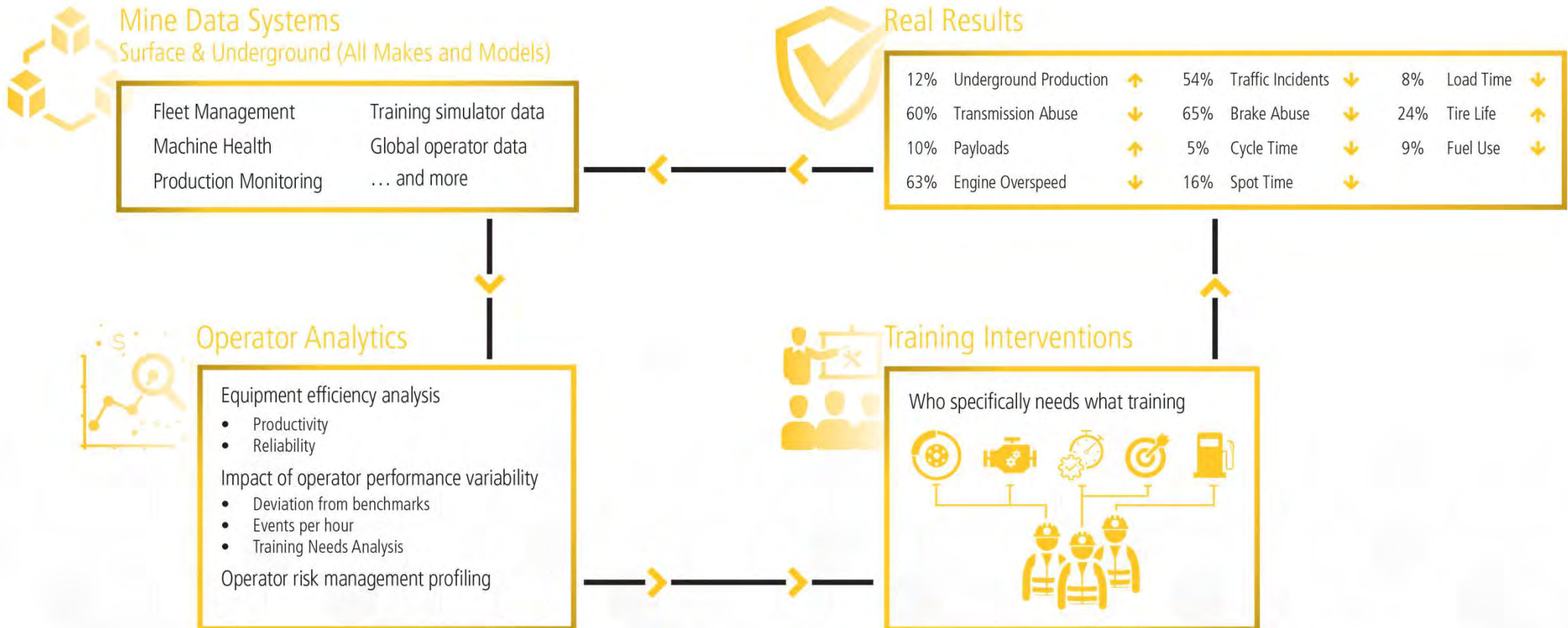


EXPECT RESULTS

[1] [Impact of Mining Condition on Mechanized Mining Efficiency](#), Callow D.J. (2006)



PERFORMANCE IMPROVEMENT CYCLE



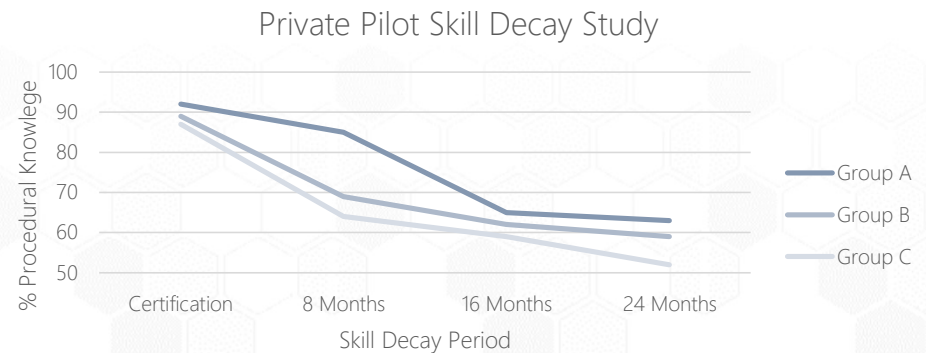
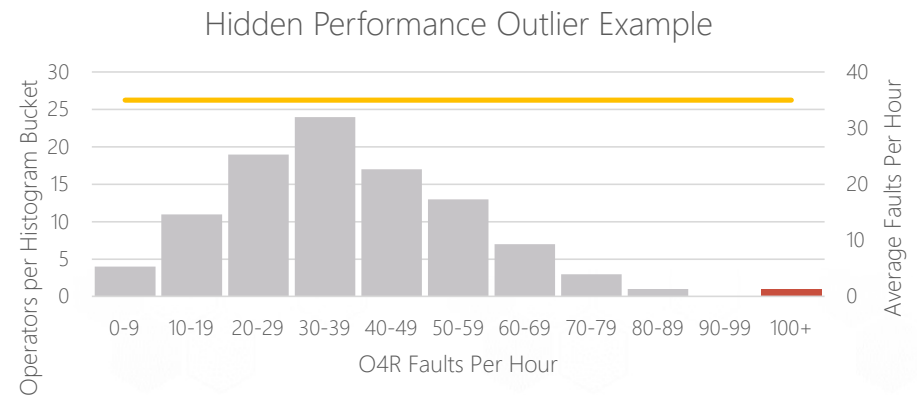
EXPECT RESULTS

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POWERFUL, BUT NOT OPTIMAL

TRADITIONAL CI CHALLENGES

- Operations typically focus on mine, or shift level performance allowing **outliers with disproportionate impact to go undetected.**
- Despite **safety being the top priority**, projects typically focus on Production and Availability because it is easier to measure ROI.
- Projects typically have a fixed scope - however individual operators have **unique skills gaps.**
- Projects are often facilitated by skilled Immersive Advisers. However, analysis expertise is not retained by the site – **limiting sustainability.**
- If not run continuously, **annualized benefits will not be realized due to skills decay.**



EXPECT RESULTS

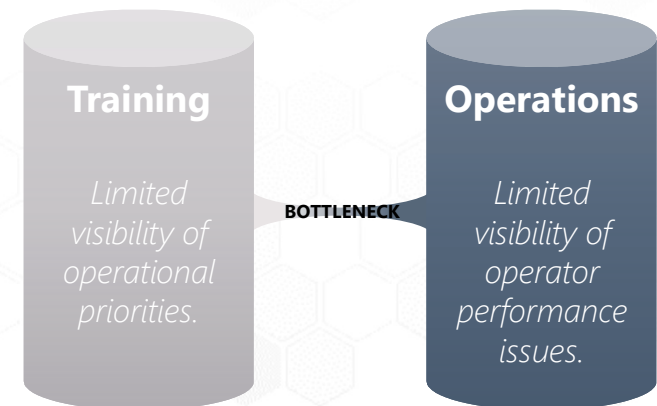
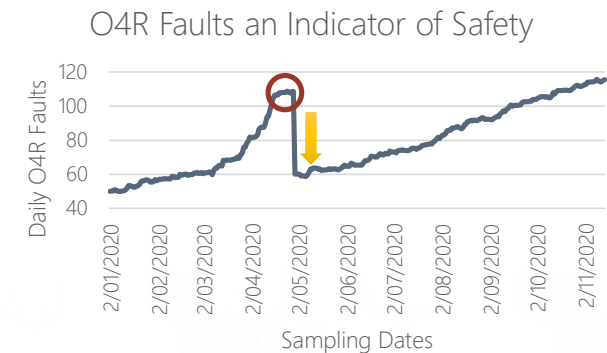
[1] [Private pilot flight skill retention 8, 16, and 24 months following certification](#). Childs, JM, Spears, WD, & Prophet, WW. (1983).
[2] Flight-skill decay and recurrent training. *Perceptual and motor skills*. Childs, JM, & Spears, WD. (1986).



HIDDEN IN PLAIN SIGHT

SAFETY OUTLIERS

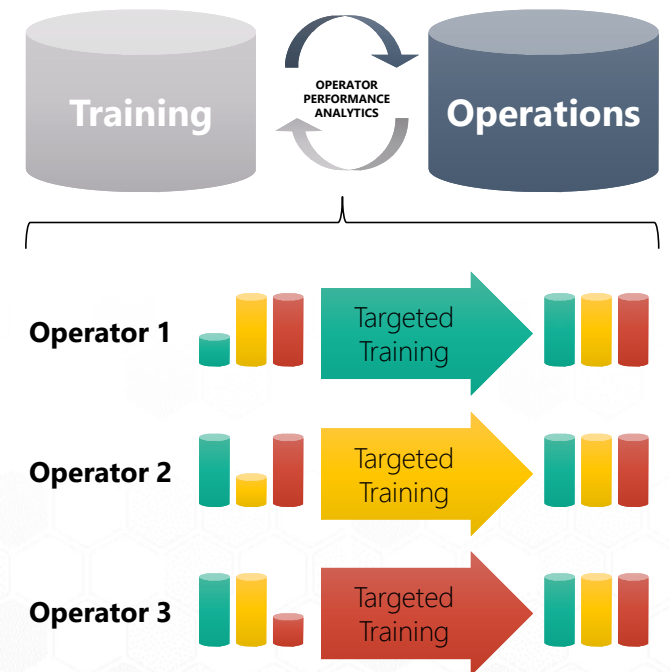
- In the months leading up to a **fatal incident**, near misses (i.e. Overspeed & O4R faults) typically accelerate in monitoring systems.
- Immediately following an incident, near misses plummet due to **interventions**, but slowly creep up again over time.
- Despite having monitoring systems and training simulators:
 - The **lack of continuous analysis** allows the indicators to go unnoticed.
 - The lack of focus on individual operators allows **outliers to not be identified**.
 - The **silos between training and operations** allow problems to go unactioned.
- The misalignment between people, process, and technology can be fatal.



PROACTIVELY IDENTIFYING AND CORRECTING OUTLIERS

OPERATOR PERFORMANCE ANALYTICS

- Continuously analyzes FMS, EHM and Simulation data - **identifying operator risk, optimization and career development opportunities from leading indicators.**
- **Automatically identifies a prioritized list of operators for training** and recommends individual targeted projects.
- **Automatically identifies top performers** for career progression opportunities or better rewards.
- **Automatically assesses training effectiveness** following training.
- Permits detailed operator variability **analysis against KPIs.**
- **Prevents unnecessary training**, lost production, and equipment downtime.
- Reduces the effort for **onsite analysis skills, and capacity.**
- **Maximizes agility** of existing training resources.



EXPECT RESULTS

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IMMERSIVE
TECHNOLOGIES

FIT FOR PURPOSE AUTOMATED ANALYTICS SOLUTION

PEOPLE, PROCESS & TECHNOLOGIES

		ImmersiveHub						
		Operator Performance Analytics						
Technologies	Data Technologies	SimCloud®						
	Training Technologies	SimMetrics™						
		Conversion Kits®	Med. Fi Simulators	High. Fi Simulators	AR / VR	eLearning	Pre-Start Inspection	Virtual Classroom
Process	Recruitment & Selection	○	○	○				
	Inductions				○	○		
	Compliance (Mechanized)	○	○	○	○	○	○	
	Compliance (AHS)	○	○	○	○	○	○	○
	Optimization (AHS / Mechanized)	○		○			○	
	Optimization (Supervisory)				○			○
People	Continuous Improvement							
	Curricula Development							
	Data Analytics							
	Managed Services							
	Technical Support							
	Training Consulting							



Beyond Green Operator and Refresher training, identify the **right people to train on the right things at the right time** in a **continual** manner in a **consistent** manner without manual effort from expert data analysts. This helps operators to perform at their natural best.

Measure the **effectiveness** of your training and continually improve to get better real results.

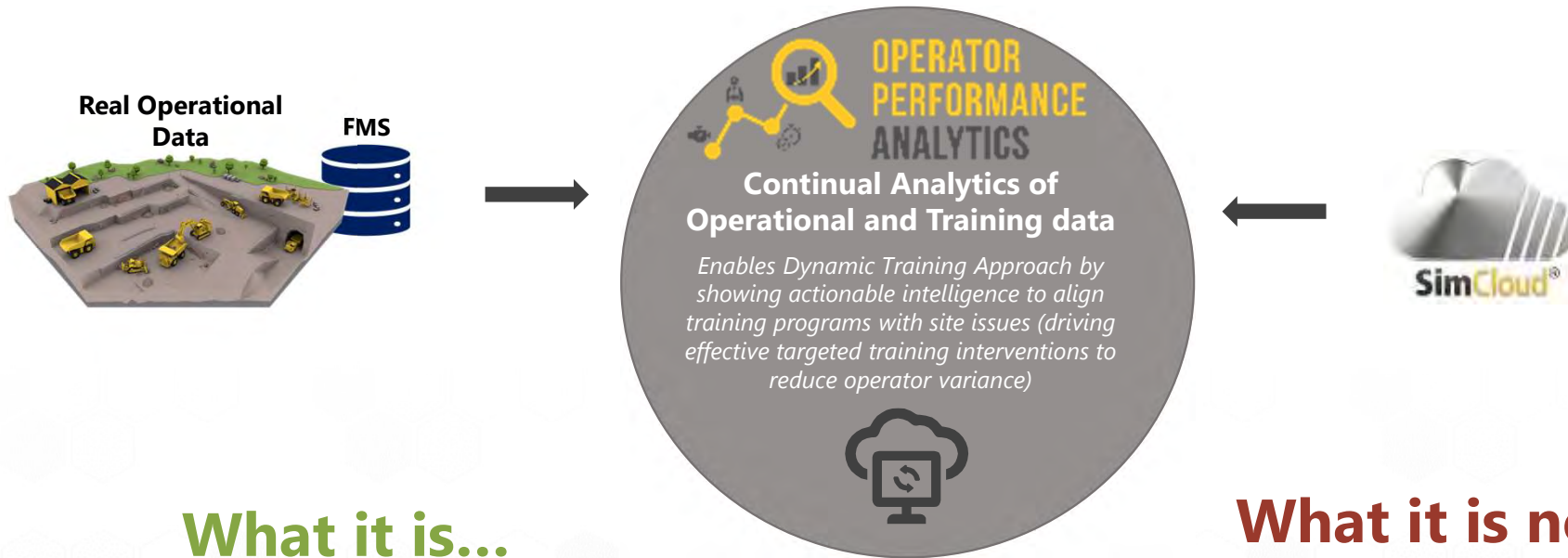
Efficient training to reduce lost production time and equipment downtime (**targeted training** based on individual needs)

Training Advisor support to build curriculum based on insights gained from OPA

EXPECT RESULTS

AUTOMATED ANALYSIS

TRAINING AND PRODUCTION DATA ANALYSIS



What it is...

- ✓ A consistent way to identify who needs training on what and gain insights on real risks, gaps and opportunities by combining the production and training data (continual improvement of operator performance)
- ✓ Effective use of simulator equipment by providing targeted training to operators using insights gained from OPA to get real results quickly.
- ✓ Measure and track ROI from training investment.

EXPECT RESULTS

Human Performance & Training Effectiveness

What it is not...

- ✗ Tracking productivity of site (tonnage)
- ✗ Tracking equipment predictive maintenance
- ✗ Tracking or scheduling operators' rosters
- ✗ Tracking or scheduling equipment maintenance schedules

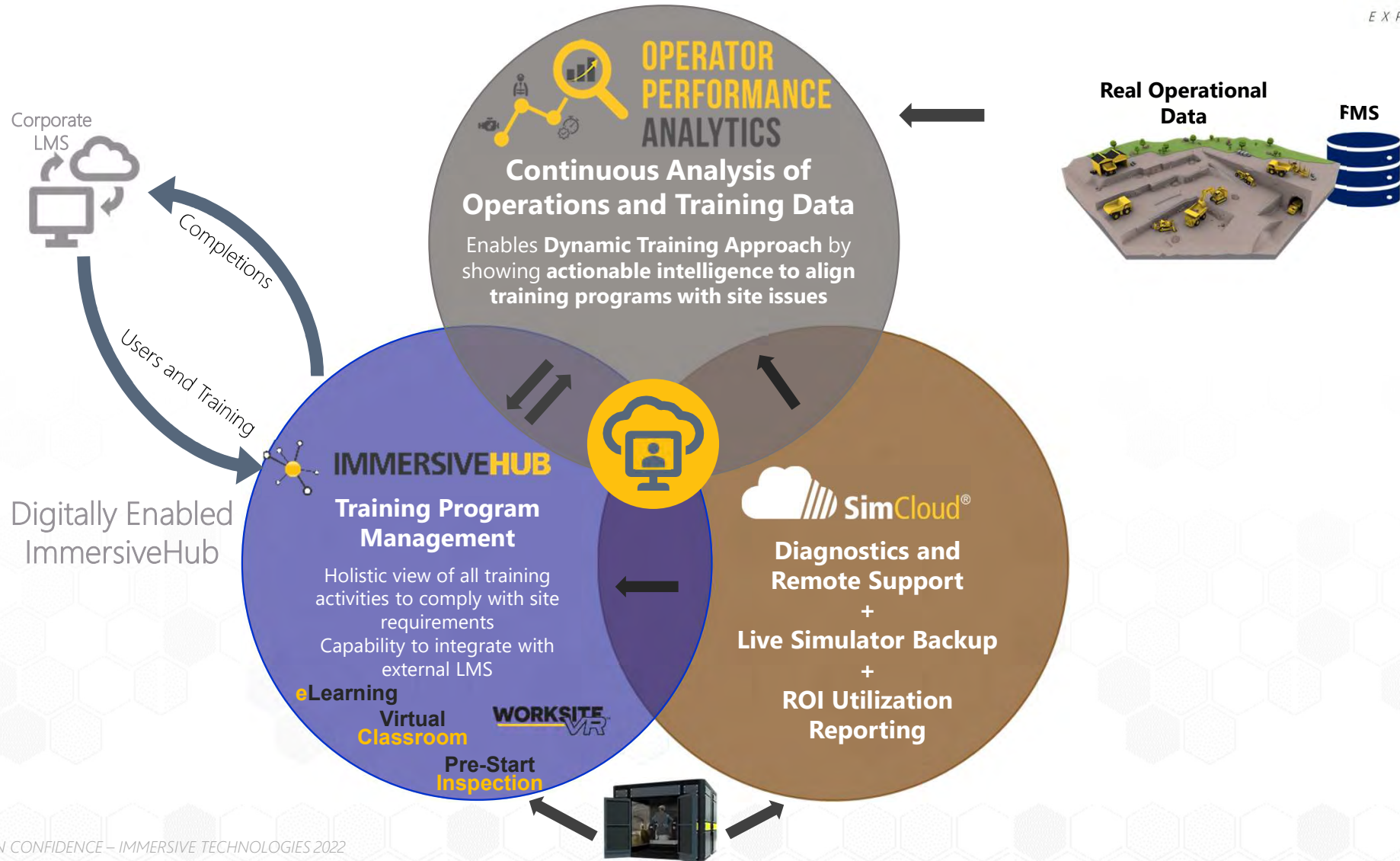
Machine Performance & Tonnage moved

IMMERSIVE
TECHNOLOGIES

LONG TERM ROADMAP CLOUD, DATA AND ANALYTICS



EXPECT RESULTS



DEMO

OPA AT WORK



Operator Profile

Operator 102
Id: 10102
Hours: 54.52

KPI Rank Coverage

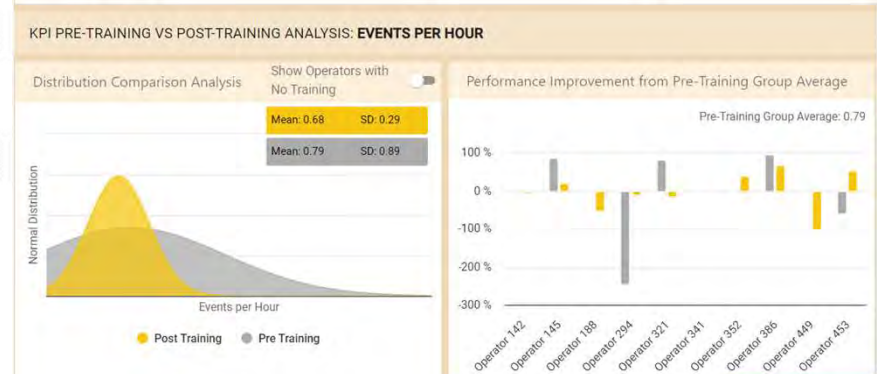
Each individual KPI rank is presented in the chart below (hover the digits for KPI).

Average Production Statistics

Production Metric	Production Average	Group Average	Deviation
Dump Time (min:sec)	00:41	00:43	00:02
Payload (t)	196	198	2
Speed Loaded (km/h)	21	20	1
Spot Time (min:sec)	01:21	01:11	00:10
TKPH	4,058	3,918	140

TRAINING IMPACT TO OPERATOR PERFORMANCE

Select KPI	Events per Hour	Avg. Spot Time	Avg. Dump Time
Pre-Training Group Average	0.79	01:28	00:36
Post-Training Group Average	0.68	01:16	00:35
Improvement	14%	15%	3%



EXPECT RESULTS



Questions?

Please ask now or in the chat window.

Contact Us!

Thank you



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EXPECT RESULTS

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